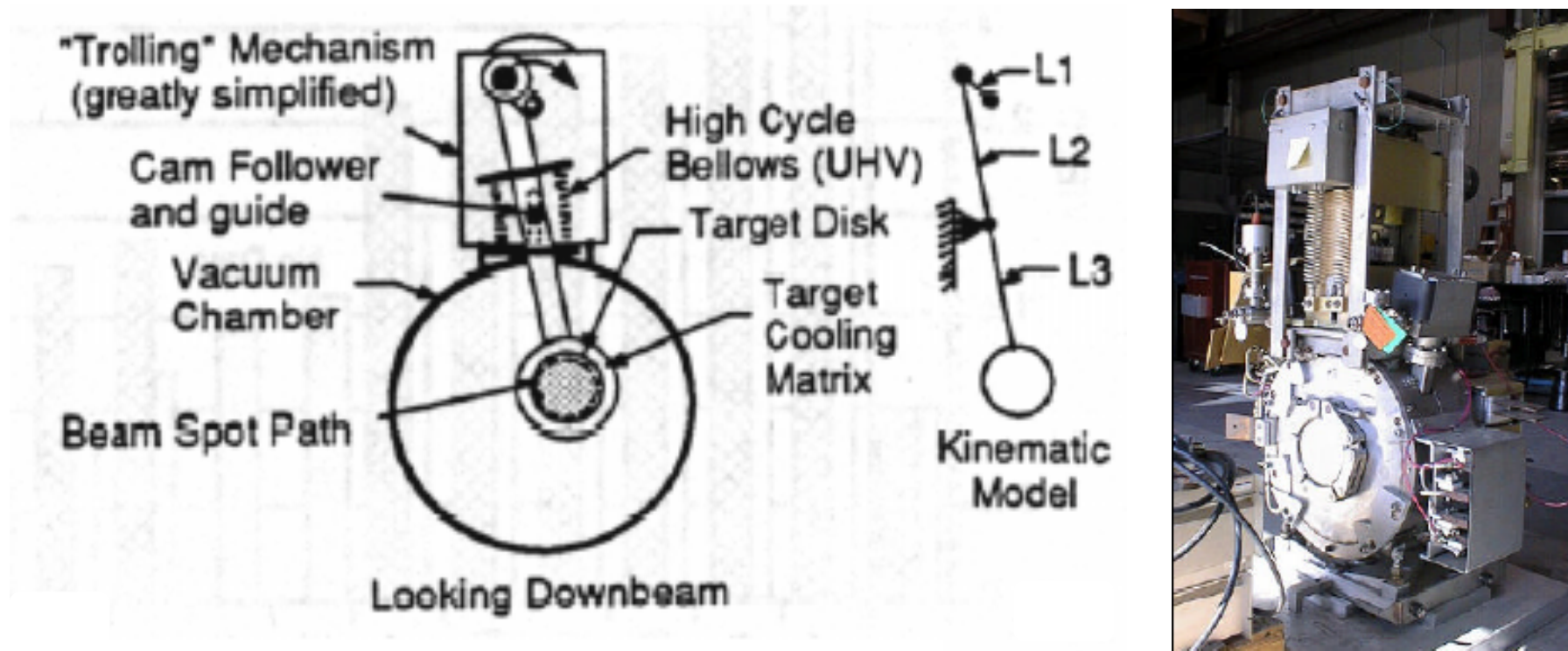


# Rotating Vacuum Seal

Learning from Experiences of SLC and NLC



T. Omori (KEK), with many thanks to Marc-san  
29 Oct 2009, Durham ILC e+ Meeting

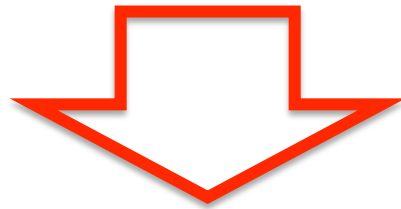
# SLC and NLC targets

## **SLC e+ target(s):**

**The only e+ target(s) for a LC in which we have real operation experience.**

## **NLC e+ target design study:**

**Very seriously studied (many drawings remains) by SLAC people (they have SLC experience).**



**Learning from SLC and NLC experiences may help ILC target design.**

# SLC targets

In the SLC project, **three types of targets** were made. They were, in **chronological order**,

- (a) Rotation Target (seal: ferromagnetic fluid),
- (b) Stationary Target,
- (c) Trolling Target (seal: bellows).

# SLC Rotation Target

## Specification (SLAC-PUB-4437)

- **Diameter** : 0.15 m
- **Rotation Speed** : no data
- **Tangential Speed**: no data
- **Vacuum Seal** : ferromagnetic fluid

# SLC Rotation Target

## Specification (SLAC-PUB-4437)

- Diameter : 0.15 m
- Rotation Speed : no data
- Tangential Speed: no data
- Vacuum Seal : ferromagnetic fluid

## What happened (SLAC-PUB-4704)

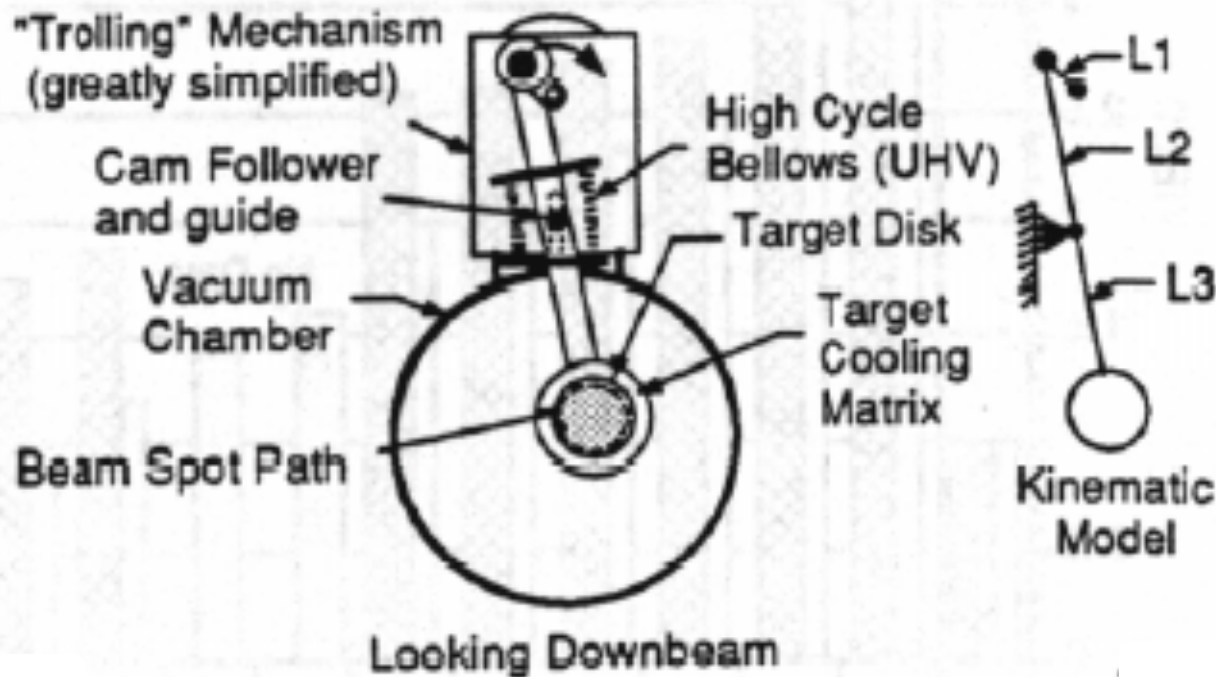
- Capture section **failed to achieve high gradient.**
- This target was suspect (especially the **ferromagnetic rotating seal**) as a possible **cause of contamination in the RF section.**
- This target had never been operated in actual SLC operations.

# SLC Trolling Target

## Specification

- Tangential Speed: 0.1 m/s
- Vacuum Seal : bellows

The target was used in SLC running in several years.



Mechanism similar to a piston and a crank of a reciprocating engine (piston engine)

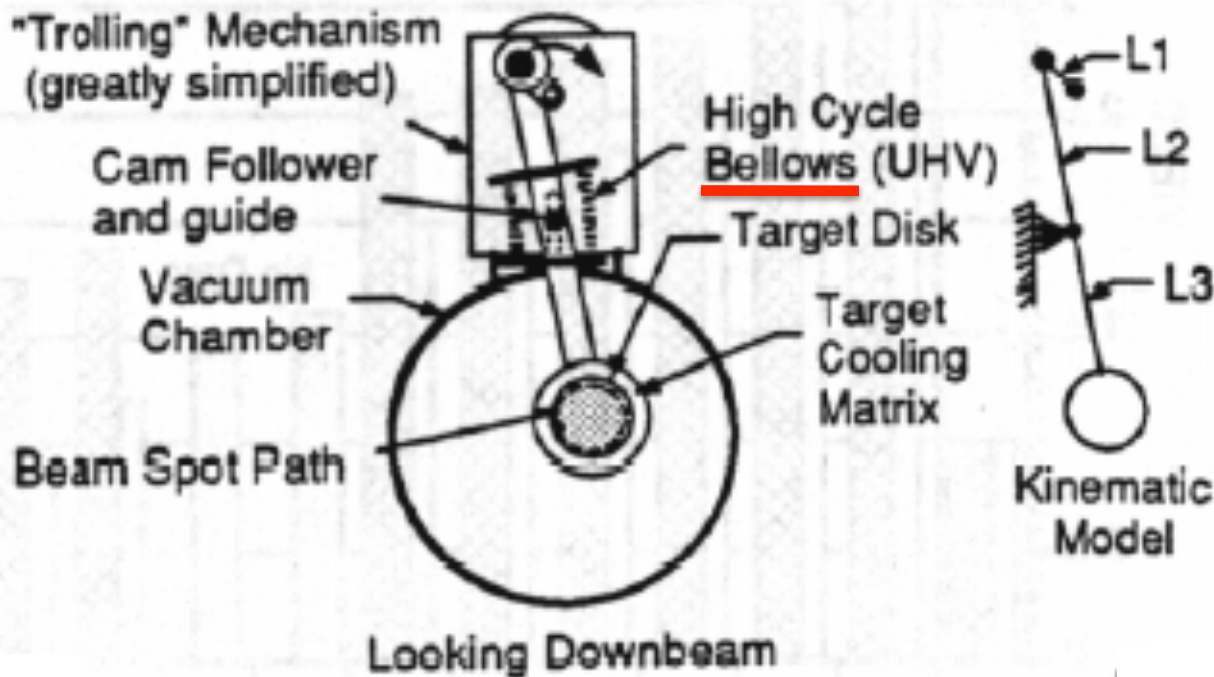
Target head swings

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# SLC --> NLC

- **Bellows is very reliable way to seal vacuum.**
  - **No Oil, No liquid of any kind --> No cause of contamination**
  - **Very tight seal --> Good Vacuum**



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- **NLC target needs much faster tangential speed than SLC.**

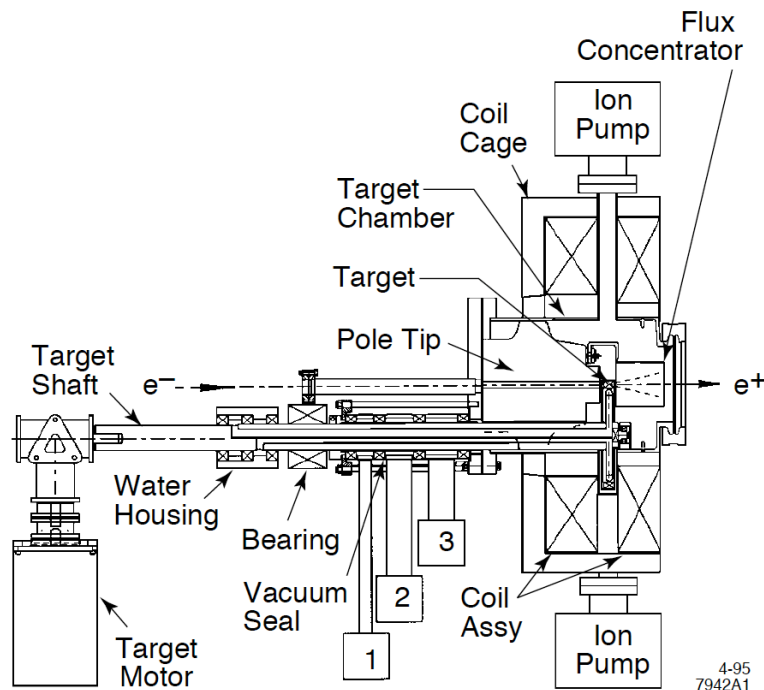
# SLC --> NLC

- **Bellows is very reliable way to seal vacuum.**
  - **No Oil, No liquid of any kind --> No cause of contamination**
  - **Very tight seal --> Good Vacuum**
- **But bellows allows only reciprocating motion.**
- **NLC target needs much faster tangential speed than SLC.**
- **NLC design: rotation seal other than ferromagnetic fluid.**

# NLC Rotation Target Design

**Specification** (SLAC-PUB-6852, SLAC-PUB-7270, ZEROth-ORDER DESIGN REPORT)

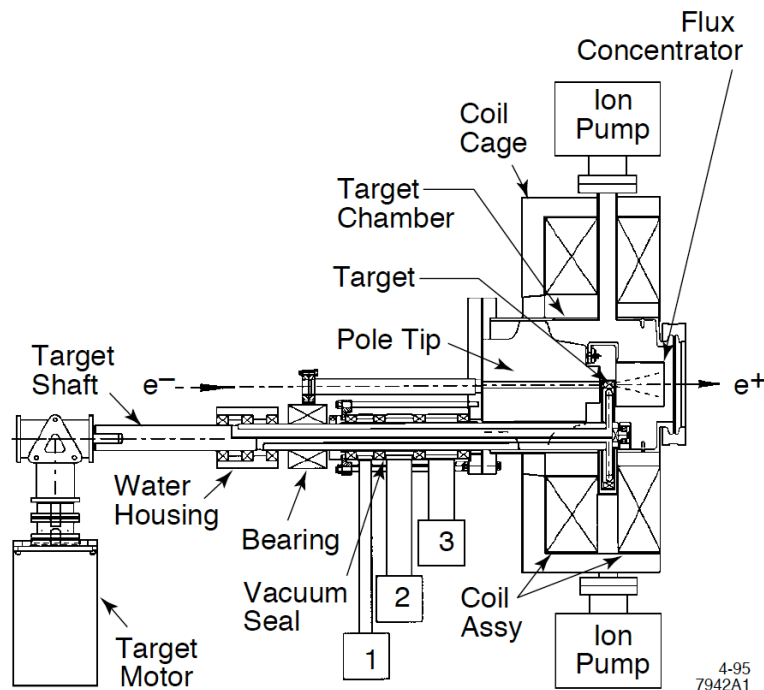
- **Diameter** : 0.2 m
- **Rotation Speed** : 120 rpm (depends on paper/document)
- **Tangential Speed** : 1.2 m/s
- **Vacuum Seal** : labyrinth seals + diff. pumping  
+ face seal with carbon contacting



# NLC Rotation Target Design

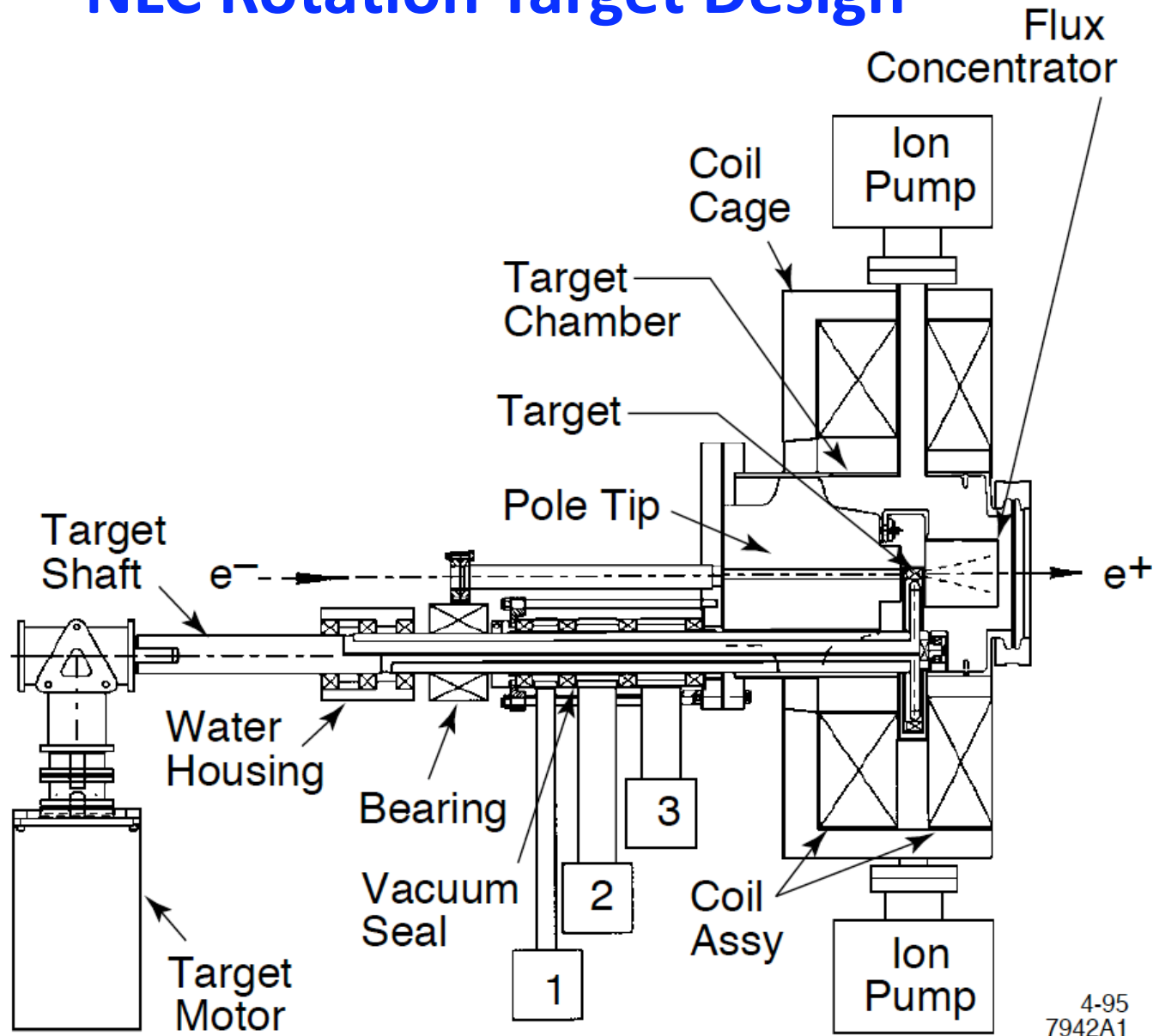
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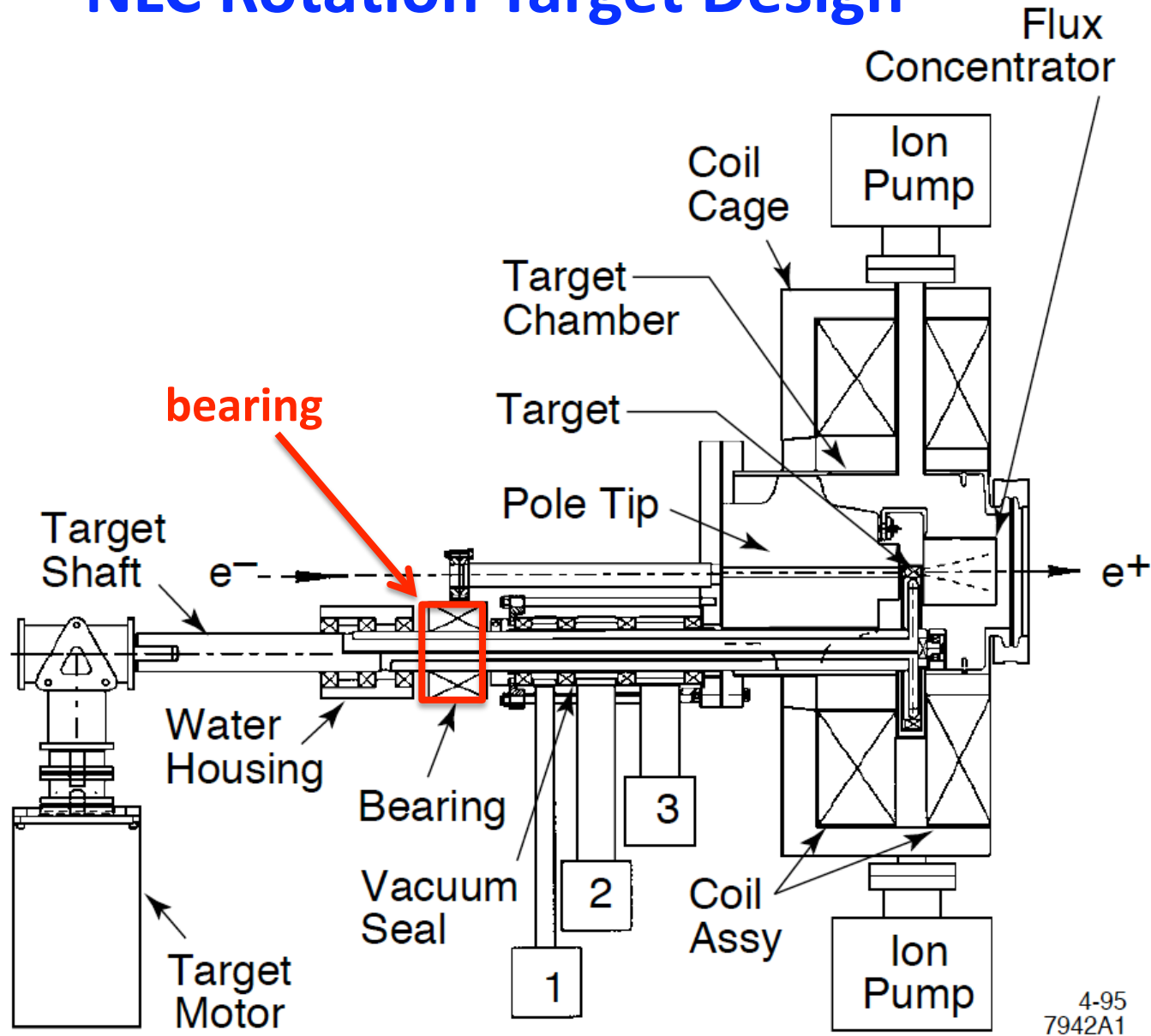
**Drawing Exits,  
But No Prototype**

# NLC Rotation Target Design

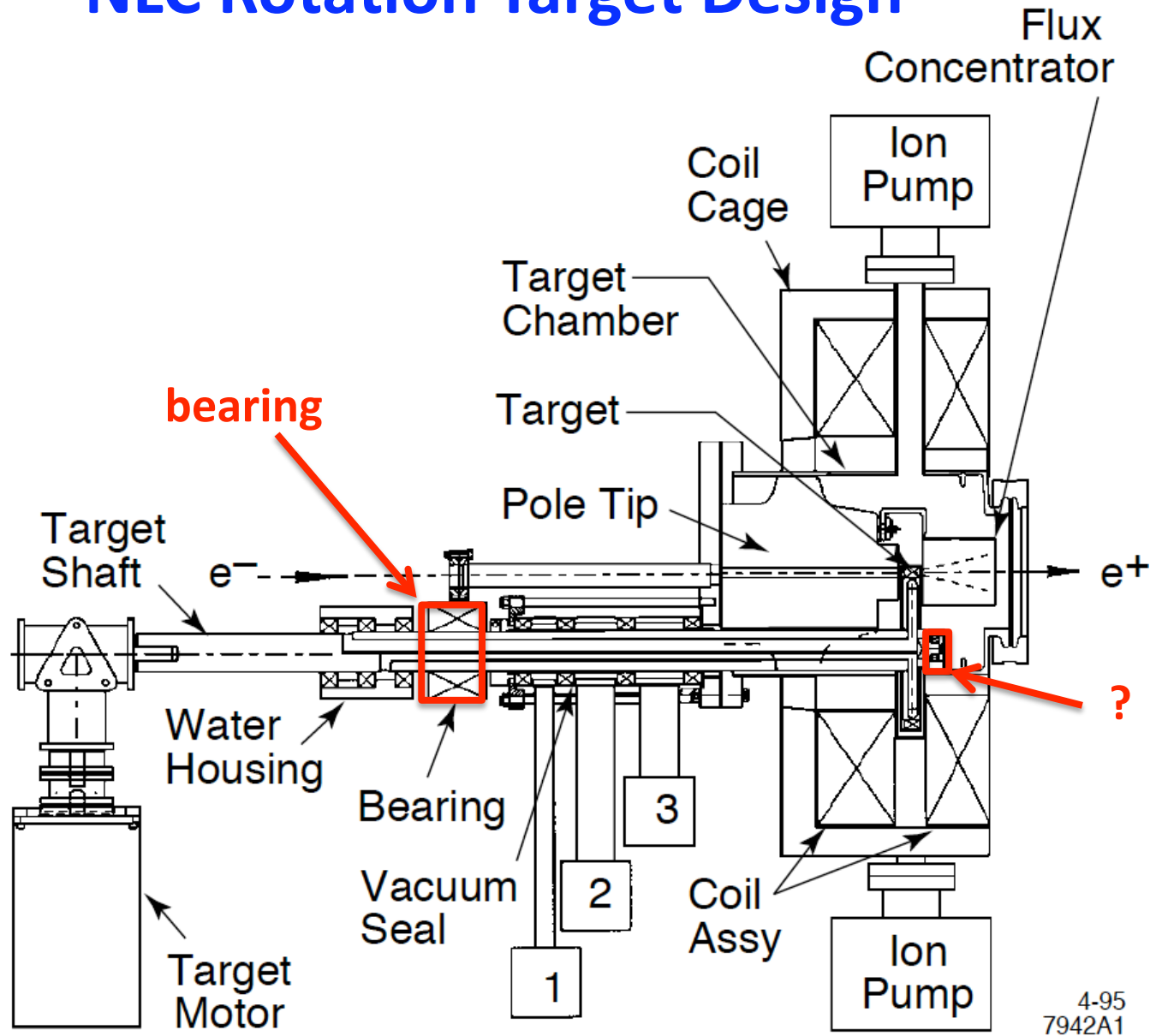


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# NLC Rotation Target Design

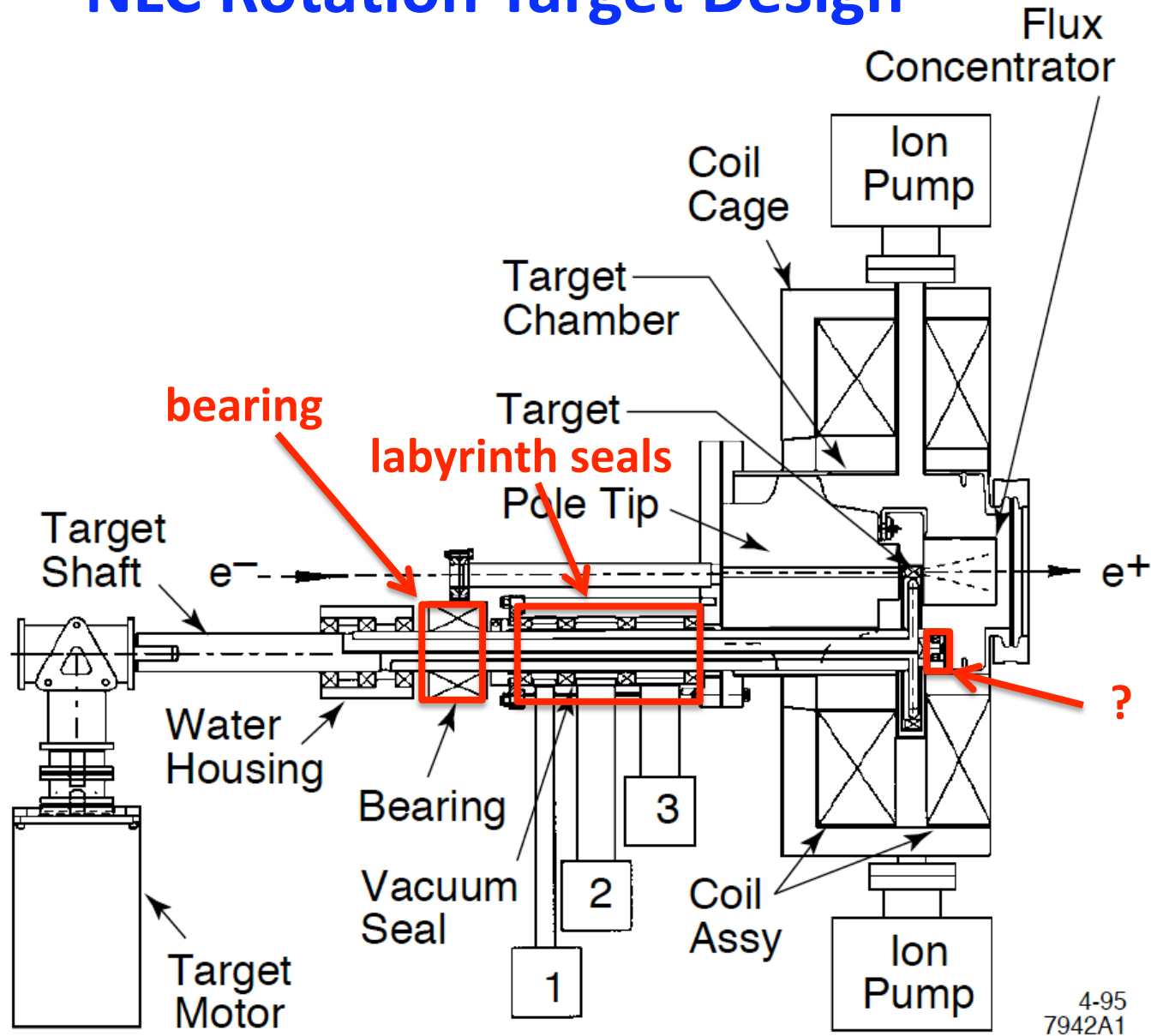


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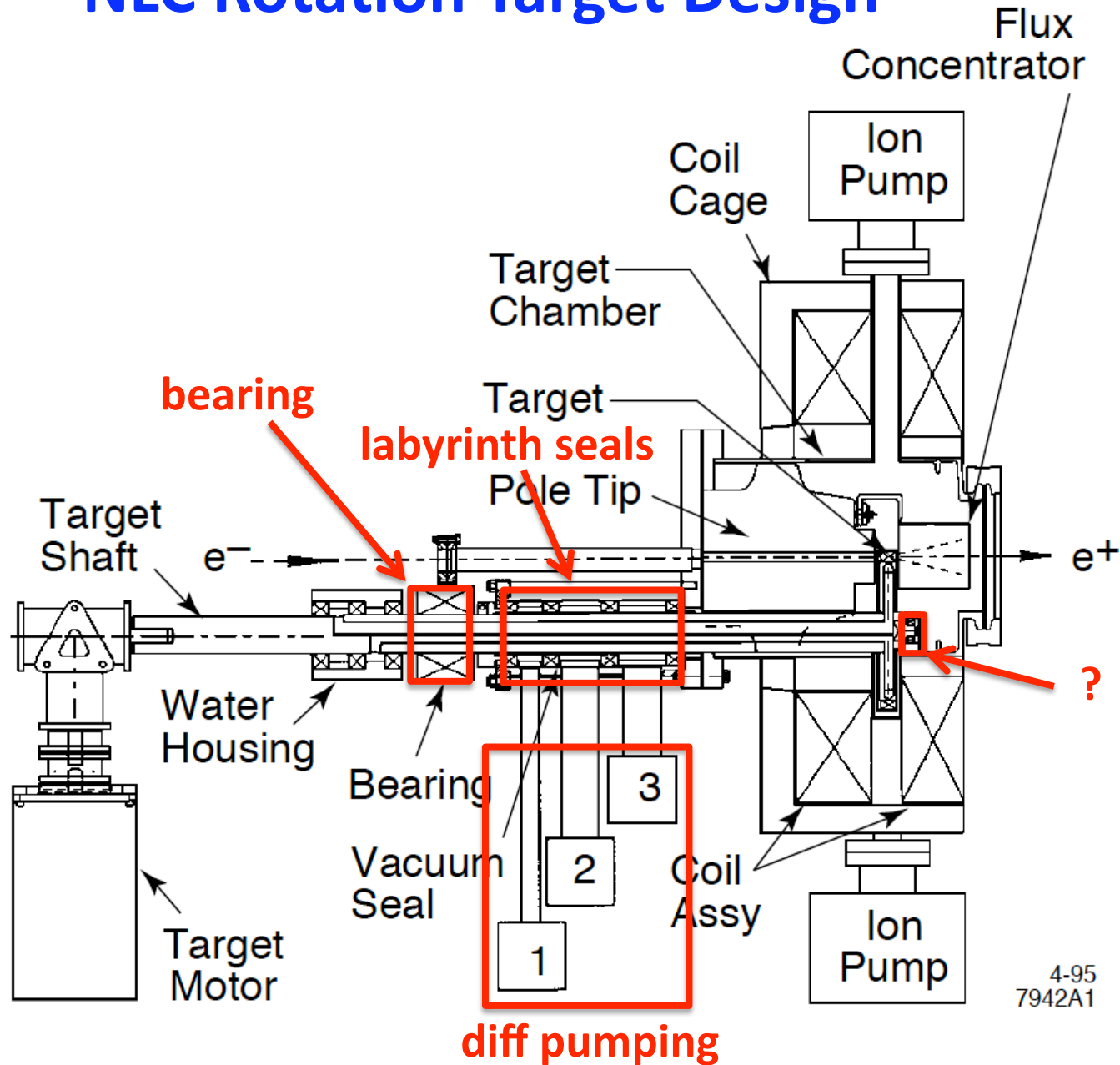




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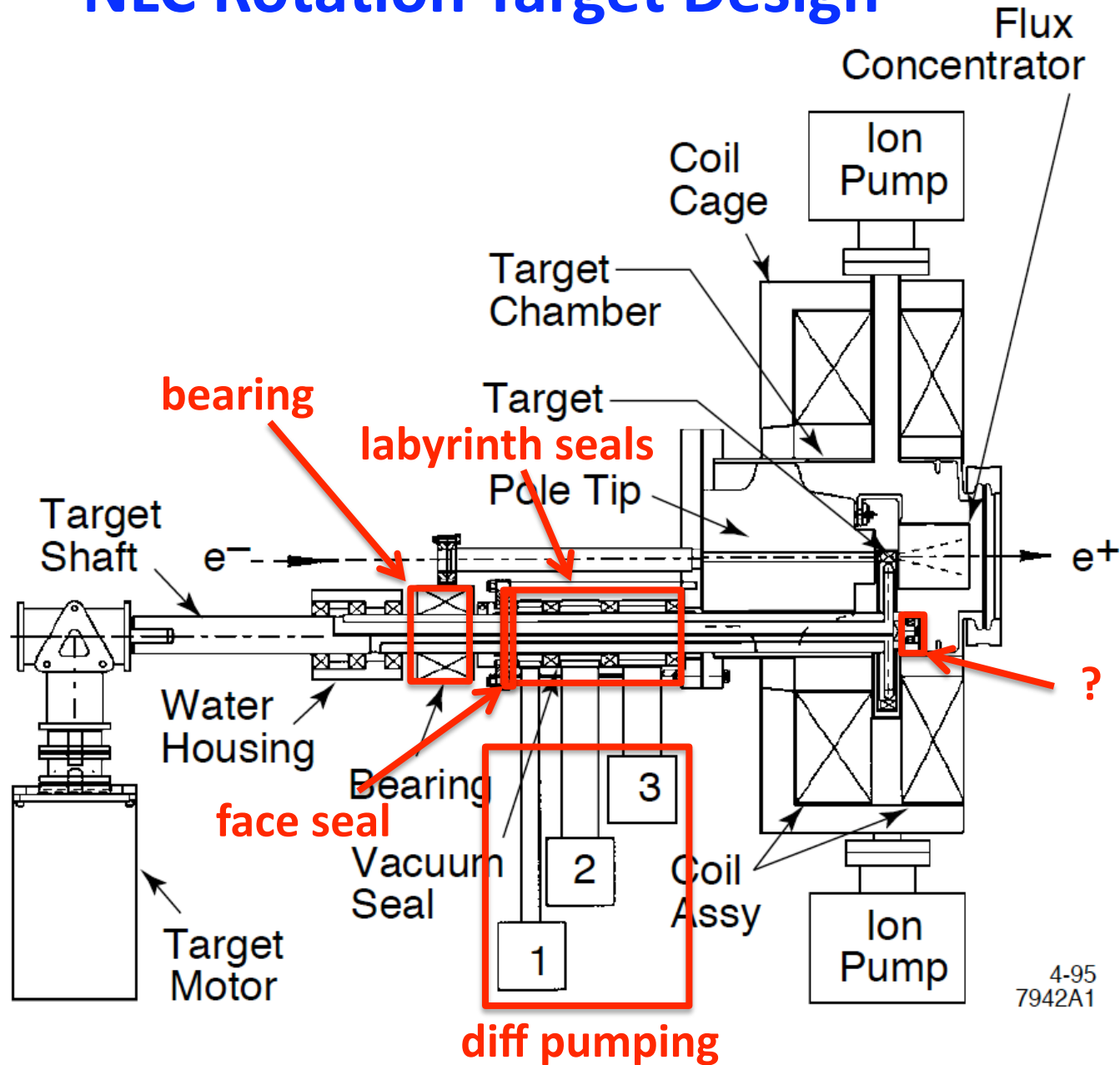


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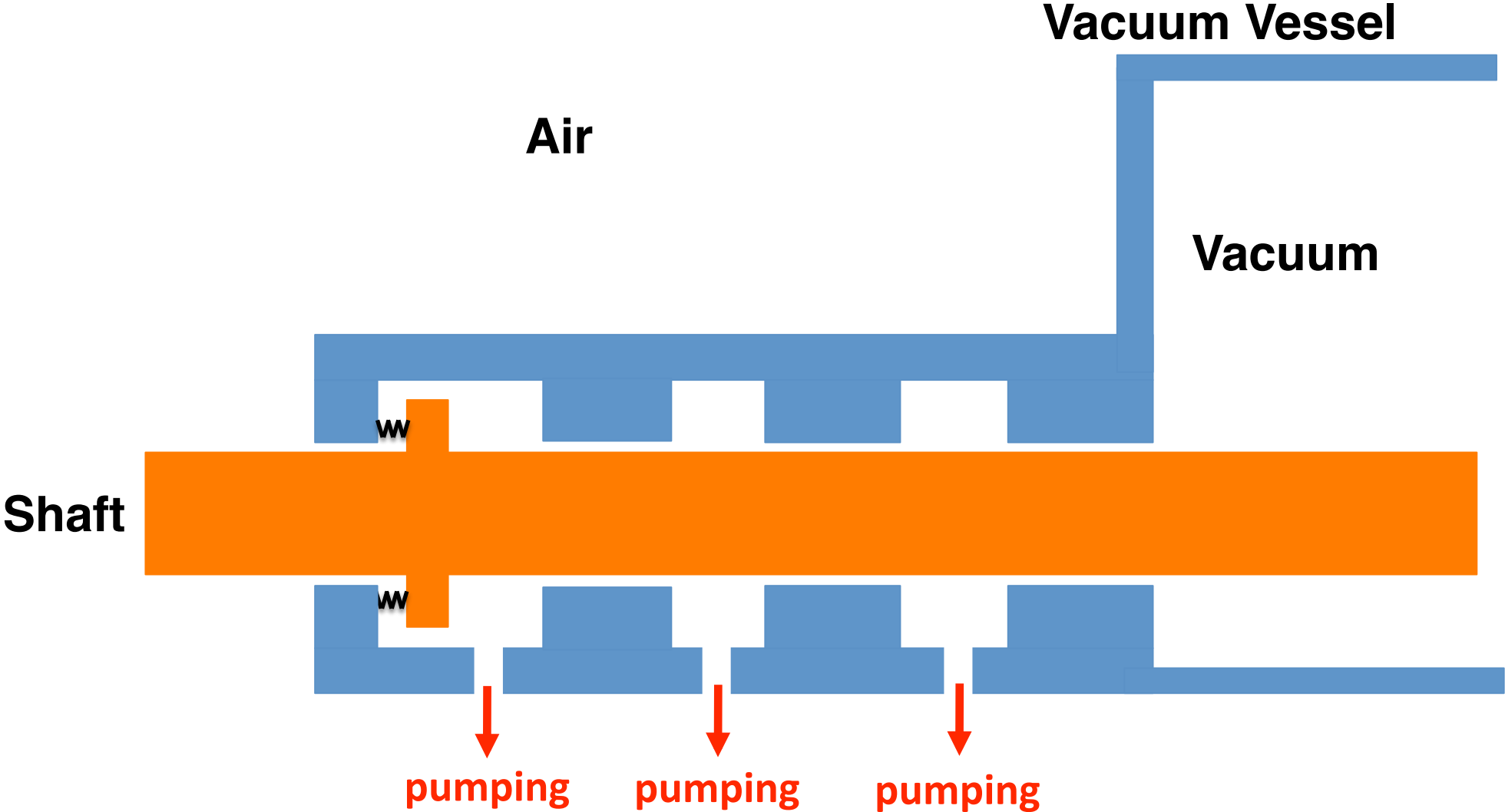


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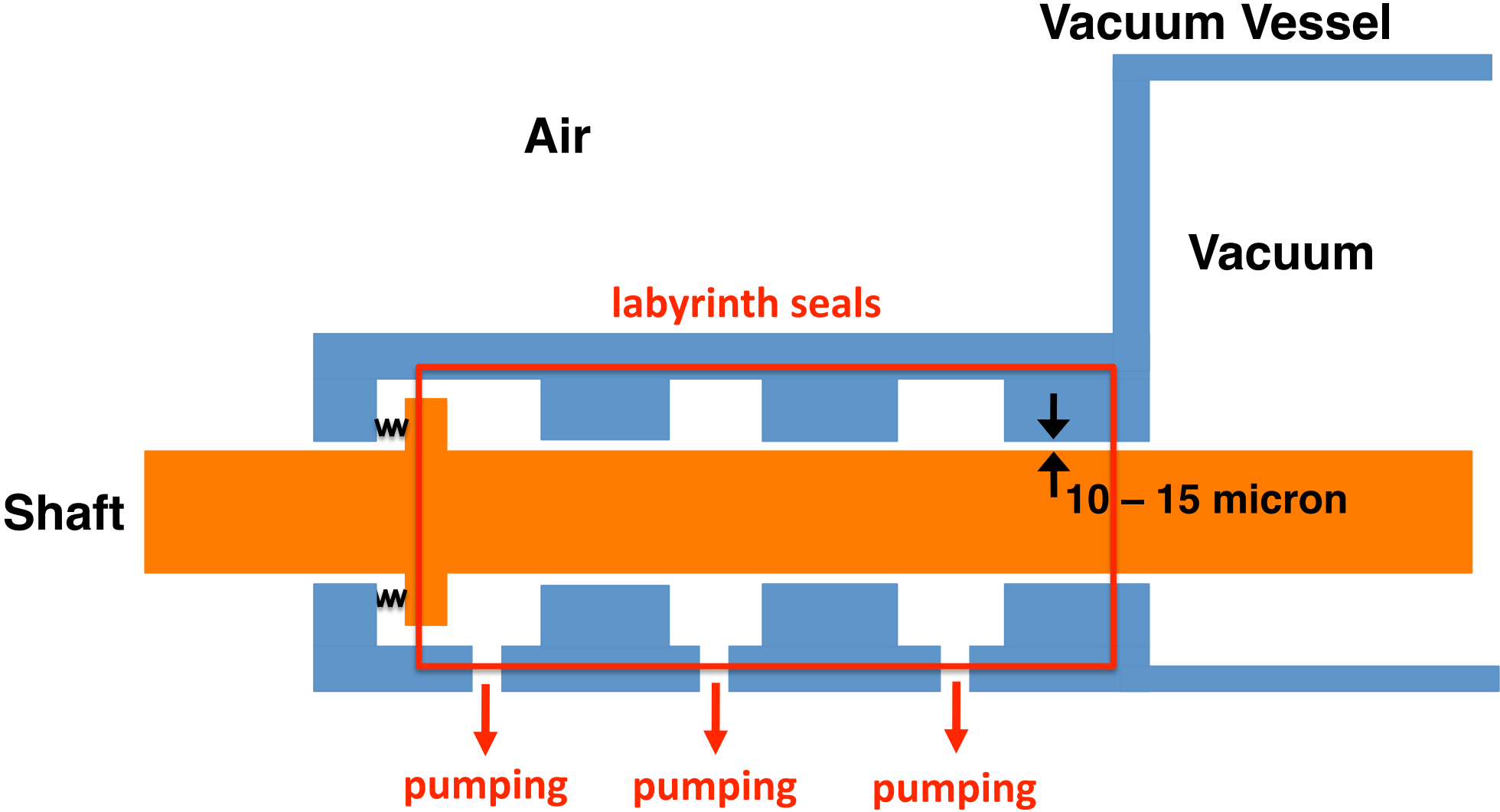
# NLC Rotation Target Design



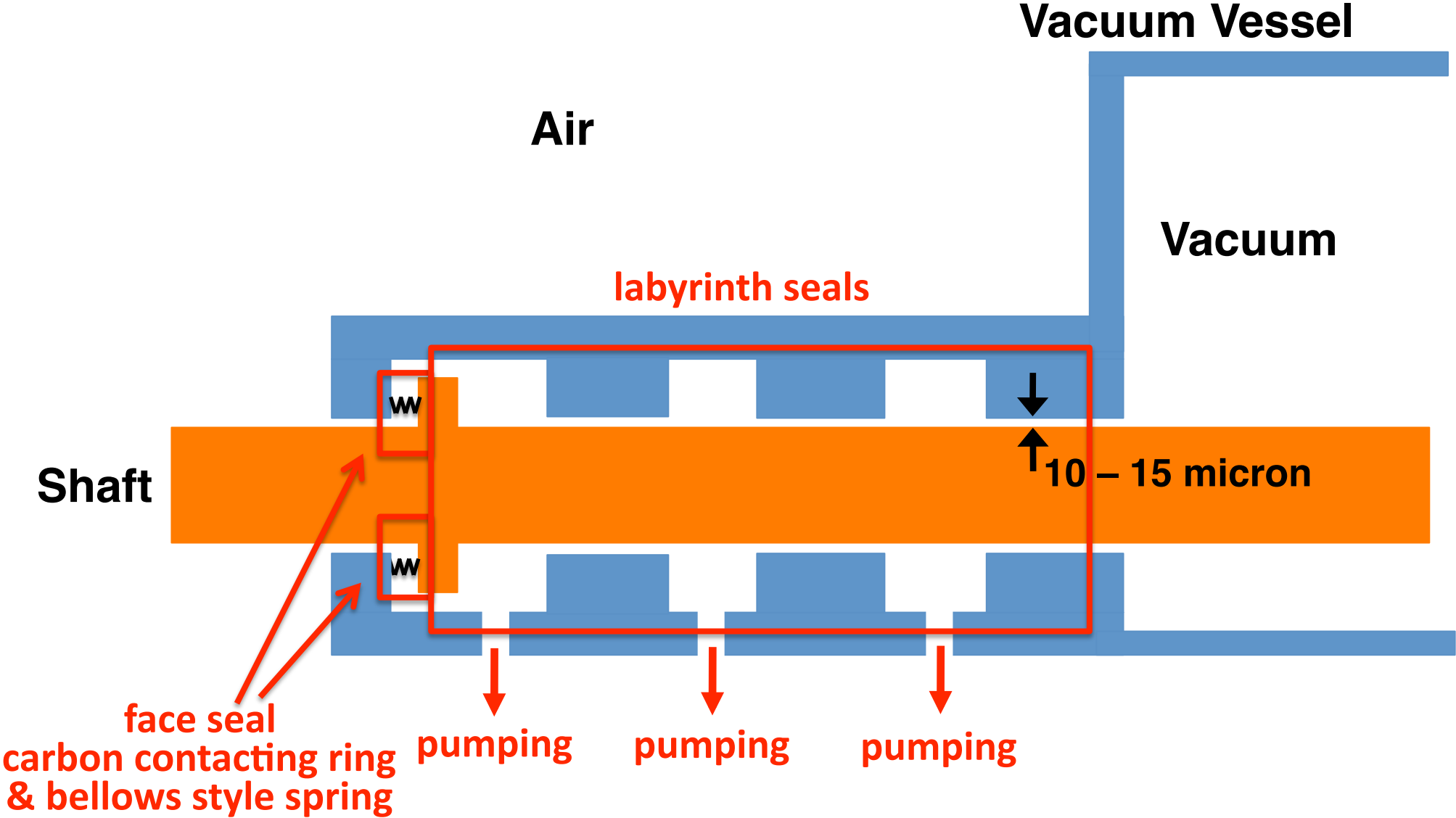
# Vacuum Seal Design of NLC Rotation Target



# Vacuum Seal Design of NLC Rotation Target



# Vacuum Seal Design of NLC Rotation Target



# Summary

- **We need to develop rotation vacuum seal for ILC.**
  - **Try ferromagnetic seal again?**
  - **Try labyrinth seal?**
  - **New Idea?**